



SAFETY DATA SHEET

1. Identification

Product identifier	Oracle Brick
Recommended use	For Industrial Use Only
Recommended restrictions	Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Supplier information

Company name: FRC Global
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2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements

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residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Hazard(s) not otherwise Classified (HNOC)

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3. Composition/information on ingredients

Chemical Name	Common Name/Synonyms	CAS Number	%
Magnesium Oxide		1309-48-4	*
Aluminum Oxide (Non-Fibrous)		1344-28-1	*
Graphite		7782-42-5	*
Phenol		108-95-2	*
Iron Oxide		1309-37-1	*
Formaldehyde		50-00-0	*
Other components below reportable levels			*

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove the victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use the mouth-to-mouth method if the victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact

Take off immediately all contaminated clothing. Wash with plenty of soap and water. Get medical advice/attention if you feel unwell. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact

Do not rub your eyes. Immediately flush your eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present, and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Skin irritation, May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep the victim warm. Keep the victim under observation. Symptoms may be delayed.

General information Take off immediately all contaminated clothing. If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not available.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment, and emergency procedures Keep unnecessary personnel away. Keep people away from, and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material if this is without risk. Cover with a plastic sheet to prevent spreading. Absorb in vermiculite, dry sand, or earth and place into containers. Large Spills: Wet down with water and dike for later disposal. Shovel the material into a waste container. Prevent product from entering drains. Following product recovery, flush the area with water. Small Spills: Sweep up or vacuum up spillage and collect it in a suitable container for disposal. Wipe up with

absorbent material (e.g. cloth, fleece). Clean the surface thoroughly to remove residual contamination.

Never return spills to original containers for reuse. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses, or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in the original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<i>Components</i>	<i>Type</i>	<i>Value</i>	<i>Form</i>
Phenol (CAS 108-95-2)	PEL	19 mg/m ³	Respirable dust.
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	15 mg/m ³	Respirable fraction.
Formaldehyde (CAS 50-00-0)	PEL	0.93 mg/m ³	Total dust.
Graphite (CAS 7782-42-5)	PEL	5 mg/m ³ 15 mg/m ³	Respirable fraction. Total dust.
Iron Oxide (CAS 1309-37-1)	PEL	10 mg/m ³	Total Dust
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m ³	Total particulate.

US OSHA Table Z-3 (29 CFR 1910.1000)

<i>Components</i>	<i>Type</i>	<i>Value</i>	<i>Form</i>
Graphite (CAS 7782-42-5)	TWA	15 mppcf	

US ACGIH Threshold Limit Values

<i>Components</i>	<i>Type</i>	<i>Value</i>	<i>Form</i>
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m ³	Inhalable fraction.

US NIOSH: Pocket Guide to Chemical Hazards

<i>Components</i>	<i>Type</i>	<i>Value</i>	<i>Form</i>
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m ³	Respirable dust.

Biological limit values	No biological exposure limits were noted for the ingredient(s).
Exposure guidelines	The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol, and aromatic and/or aliphatic compounds.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and an emergency shower must be available when handling this product.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical-resistant gloves.
Other	Wear appropriate chemical-resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA-approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary
General Hygiene Considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating,

drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range
Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage, and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction is known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the

proper protection, seek advice from a safety professional. The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form before shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and, in that condition, the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to precured shapes.

Incompatible materials

Powerful oxidizers. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Toxic if inhaled.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical, and toxicological characteristics:

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity	Toxic if inhaled. Toxic in contact with skin.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization

Skin sensitization Not a respiratory sensitizer.
This product is not expected to cause skin sensitization.
Germ cell mutagenicity No data is available to indicate product, or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

US OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects

Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity

Toxic to aquatic life with long-lasting effects.

Persistence and degradability

No data is available on the degradability of this product.

Bio-accumulative potential

No data available.

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g., ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Not applicable.

Waste from residues / unused products

Not available.

Contaminated packaging

Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.
 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 Not applicable.

15. Regulatory information

US federal regulations
 This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
 Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
 Not listed.

SARA 304 Emergency release notification
 Not regulated.

US OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
 Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
 Immediate Hazard - No
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance
 Not listed.

International Inventories

<i>Country(s) or region</i>	<i>Inventory name</i>	<i>On inventory (yes/no) *</i>
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory

requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

This information is supplied to be informative and to alert the user of the material. The ultimate compliance with federal, state, and/or local regulations concerning the use of this material, or compliance with respect to product liability, rests solely upon the purchaser thereof.

Prepared by: FRC Global
Date: November 2023

DISCLAIMER: Reasonable care has been taken in the preparation of the information provided and believed to be correct as of the issue date. However, FRC Global makes no representation or warranties and assumes no responsibility as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purpose before use. FRC Global will not be responsible for any damages of any nature directly or indirectly whatsoever resulting from the use of, reliance upon, or misuse of the information contained herein.

End of Safety Data Sheet